



aquatherm

aquatherm fusiotherm & climatherm PP-R labour units

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aquatherm fusiotherm & climatherm PP-R Labour Units (hrs)							
PP-R Pipe Size	fusion Join	weld in saddle	Butt-weld	Elbows	Valves (fusion)	Adapters, flanges	Tees
20mm	0.070	0.077		0.141	0.155	0.070	0.211
25mm	0.084	0.092		0.168	0.184	0.084	0.251
32mm	0.090	0.099		0.181	0.199	0.090	0.271
40mm	0.101	0.111		0.201	0.221	0.101	0.302
50mm	0.103	0.113		0.205	0.226	0.103	0.308
63mm	0.140			0.281	0.231	0.140	0.421
75mm	0.162			0.324	0.239	0.162	0.486
110mm	0.200			0.400		0.200	0.599
160mm			0.378	0.756		0.378	1.135
200mm			0.614	1.228		0.614	1.841
250mm			0.670	1.339		0.670	2.009

** Please note: These are indicative installation rates from the industry and include allowances for cooling.*